



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3594-044
Job Sheet 177159



Part No: D3594-044

Job Qty: 10 ea

Part Name: Floor Doubler Assembly, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/18

Job Tracking No:

Due Date: 5/28/18

Created By: Marie Lajeunesse

Type: ~~Stock~~ **SOLD**

Description:

Note: DWG REV D SHEETS 3,4 IPP Rev :A New Issue 07-01-22 EC IPP REV:B 16.07.28 NEW ISSUE DD
VERF:JLM IPP REV:C 17.04.27 AS PER DWG REV.D DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	5/28/18	5/28/18	0.00	0.00	Start Up Waterjet		SC 18/05/23
100	Waterjet	10 pcs	5/28/18	5/28/18	0.02	2.45	Waterjet1		SC 18/05/23
110	QC	10 pcs	5/28/18	5/28/18	0.00	0.00	QC2 Waterjet-2		SC 18/05/23
120	QC	10 pcs	5/28/18	5/28/18	0.00	0.00	QC8-3		38
130	Small Fab	10 pcs	5/28/18	5/28/18	0.00	0.87	Small Fab-4		9-88 JAS
140	QC	10 pcs	5/28/18	5/28/18	0.00	0.00	QC5		38
150	HandFinish	10 pcs	5/28/18	5/28/18	0.00	0.52	HandFinish1		SA 18-05/24
160	QC	10 pcs	5/28/18	5/28/18	0.00	0.00	QC7-2		SP 86
170	Small Fab	10 pcs	5/28/18	5/28/18	0.00	0.87	Small Fab-4		JUN 04 2018
180	QC	10 pcs	5/28/18	5/28/18	0.00	0.00	QC5		9-88
190	Packaging	10 pcs	5/28/18	5/28/18	0.00	0.00	Packaging3-1		21 JUN 04 2018
200	QC21-SA	10 Ea	5/28/18	5/28/18	0.00	0.00	QC21		9-88

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	5.1000 sf (.51 ea)	90-Start up Operation	
MS20426AD4-4	Rivet	20 Ea (2 ea)	170-Small Fab	EM 125445-4
MS21069-5	Anchor Nuts	10 Ea (1 ea)	170-Small Fab	5050043

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	5	71	0
170-Small Fab	MS20426AD4-4	20	1,102	0
	MS21069-5	10	18	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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DART AEROSPACE
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 Part: D3594 - 044
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 Serial No/Batch: S073848
 Revision: _____
 Inspector: _____
 Date: 06/23/18

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 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
 TEL: 1 813 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval 		
Description Work Order Deviation				Disposition					
							Completed By		
							Lead hand / Supervisor Approval Verification		
							QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
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Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								